



NORRES INDUSTRIAL HOSES

WOOD PROCESSING



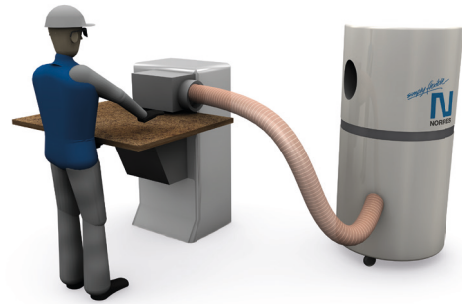
Wood dust extraction, wood chips:
Furniture production, saw mill

Recommended by NORRES customers:

- TIMBERDUC® PUR 531 AS
- TIMBERDUC® PUR 532 AS
- TIMBERDUC® PUR 532 CNC
- TIMBERDUC® PUR 533 AS

Proven Alternatives:

- PROTAPE® PUR 301 AS
- PROTAPE® PUR 330 AS
- AIRDUC® PUR 350 AS
- AIRDUC® PUR 355 AS
- NORPLAST® PUR 385 AS
- METAL HOSE 375
- METAL HOSE 375 HT
- METAL HOSE INOX 376



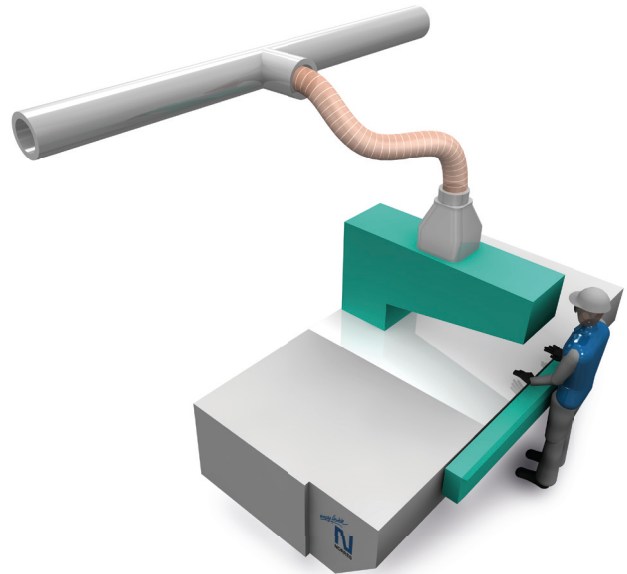
Wood dust extraction:
CNC machine, CNC machining center (especially for fast moving systems)

Recommended by NORRES customers:

- TIMBERDUC® PUR 532 CNC

Proven Alternatives:

- TIMBERDUC® PUR 531 AS
- PROTAPE® PUR 301 AS
- PROTAPE® PUR 330 AS



Wood dust extraction: Vertical panel saw, saw, woodworking machine, edge processing machine, parquet flooring grinding machine

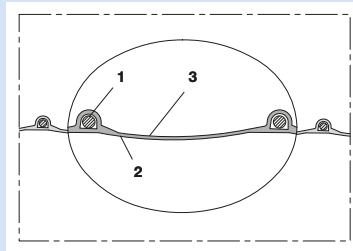
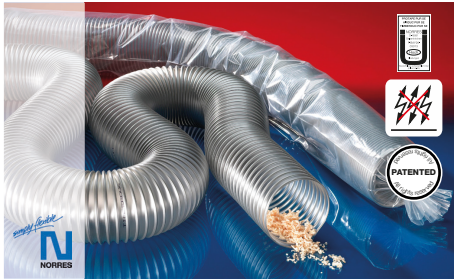
Recommended by NORRES customers:

- TIMBERDUC® PUR 532 AS
- TIMBERDUC® PUR 533 AS

Proven Alternatives:

- PROTAPE® PUR 301 AS
- PROTAPE® PUR 330 AS
- AIRDUC® PUR 350 AS
- AIRDUC® PUR 355 AS
- NORPLAST® PUR 385 AS





Antistatic polyurethane hose for the woodworking industry, light, flame-retardant

Applications

- extraction unit, dedusting system, filter system, oil mist extraction
- explosion hazard area
- wood dust extraction, wood chips: furniture production, saw mill
- wood dust extraction: CNC machine, CNC machining center (especially for fast moving systems)
- bellows, compensators

Properties

- light weight
- highly flexible + compressible 4:1
- abrasion-resistant
- microbe resistant
- good resistance to oil, gasoline and chemicals
- flame-retardant according to: DIN 4102-B1
- permanently antistatic wall: in accordance with ISO 8031 electrical and surface resistance <math><10^9 \Omega</math>

- in accordance with ATEX 2014/34/EU (1999/92/EC) and German TRGS 727: aspiration of combustible dust (zone 22 inside), for conveying of non-flammable liquids, for use in zone 1 and 2 (gases)
- conforms to the safety regulations of the German Wood Trade Association
- according to DIN 26057 Type 1
- conforms to RoHS guideline

Temperature Range

- -40°C to 90°C
- short time to 125°C

Design, Material

- patented PROTAPE® tape hose
1. spring steel wire integrated in wall
 2. wall: permanently antistatic premium polyurethane (Pre-PUR®), resistant to aggressive wood types and wood preservatives

3. wall thickness 0,4 mm approx.

Delivery variants

- further diameters and lengths available on request
- transparent + partially silver coloured (standard)
- special colours: partially coloured, completely coloured
- customer-specific branding
- ID 1"/25mm – 12"/305mm compressed packed in poly bag (low transportation cost / risk, minimum storage size), ID315 – 500mm not compressed

I.D.	O.D.	Over-pressure	Under-pressure	Bending Radius	Weight	Dimensions in Stock	Order No.
in / mm	mm	bar	bar	mm	kg/m	m	
2 / 50-51	58	0,480	0,170	33	0,240	5 10 15	531-0050-0000
2,36 / 60	68	0,405	0,145	38	0,340	5 10 15	531-0060-0000
2,5 / 63-65	73	0,370	0,130	40	0,360	5 10 15	531-0065-0000
- / 70	78	0,345	0,125	43	0,390	5 10 15	531-0070-0000
3 / 75-76	83	0,325	0,115	45	0,410	5 10 15	531-0075-0000
- / 80	88	0,305	0,110	48	0,440	5 10 15	531-0080-0000
3,5 / 89-90	98	0,270	0,095	53	0,490	5 10 15	531-0090-0000
4 / 100-102	108	0,245	0,055	58	0,520	5 10 15	531-0100-0000
- / 110	118	0,220	0,050	63	0,570	5 10 15	531-0110-0000
4,5 / 114-115	123	0,210	0,050	66	0,590	5 10 15	531-0115-0000
4,72 / 120	128	0,205	0,045	68	0,620	5 10 15	531-0120-0000
5 / 125-127	133	0,195	0,045	71	0,640	5 10 15	531-0125-0000
- / 130	138	0,185	0,040	73	0,680	5 10 15	531-0130-0000
5,5 / 140	148	0,175	0,040	78	0,720	5 10 15	531-0140-0000
6 / 150-152	158	0,160	0,035	83	0,770	5 10 15	531-0150-0000
6,3 / 160	168	0,150	0,035	88	0,820	5 10 15	531-0160-0000
7 / 178-180	188	0,135	0,030	98	0,920	5 10 15	531-0180-0000
8 / 200-203	208	0,120	0,025	108	1,040	5 10	531-0200-0000
- / 250	258	0,100	0,020	136	1,300	5 10	531-0250-0000
11 / 280	288	0,085	0,020	149	1,450	5 10 15	531-0280-0000
- / 300	309	0,080	0,015	159	1,730	5 10 15	531-0300-0000
- / 315	324	0,075	0,015	167,5	1,820	5 10 15	531-0315-0000
- / 350	359	0,070	0,015	185	2,010	5 10 15	531-0350-0000
- / 400	409	0,060	0,015	210	2,300	5 10 15	531-0400-0000

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. Additional technical data at www.norres.com. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data.



Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data. Additional technical data at www.norres.com/en/technology/

Accessories



CLAMP 212



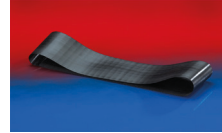
CLAMP 210 BRIDGE CLAMP



CLAMP 217



CLAMP 213



CONNECT 228

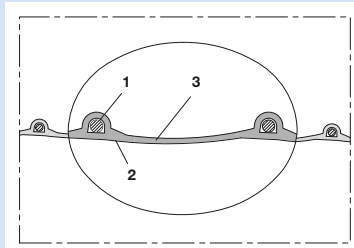
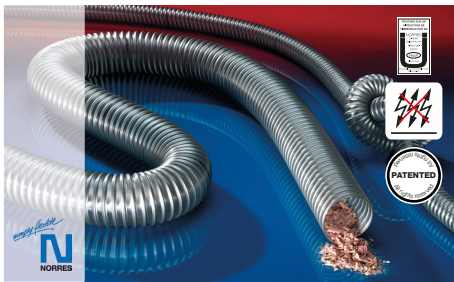


CONNECT 223



CONNECT 270-271

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. Additional technical data at www.norres.com. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data.



Antistatic polyurethane hose for the woodworking industry, medium-heavy, flame-retardant

Applications

- extraction unit, dedusting system, filter system, oil mist extraction
- explosion hazard area
- wood dust extraction, wood chips: furniture production, saw mill
- wood dust extraction: vertical panel saw, saw, woodworking machine, edge processing machine, parquet flooring grinding machine

Properties

- medium-heavy duty
- highly flexible + compressible 3:1
- abrasion-resistant
- microbe resistant
- good resistance to oil, gasoline and chemicals
- flame-retardant according to: DIN 4102-B1

- permanently antistatic wall: in accordance with ISO 8031 electrical and surface resistance $10^9 \Omega$
- in accordance with ATEX 2014/34/EU (1999/92/EC) and German TRGS 727: aspiration of combustible dust (zone 22 inside), for conveying of non-flammable liquids, for use in zone 1 and 2 (gases)
- conforms to the safety regulations of the German Wood Trade Association
- conforms to RoHS guideline

Temperature Range

- -40°C to 90°C
- short time to 125°C

Design, Material

- patented PROTAPE® tape hose
1. spring steel wire integrated in wall
 2. wall: permanently antistatic premium polyurethane (Pre-PUR®), resistant to aggressive wood types and wood preservatives
 3. wall thickness 0,6 mm approx.

Delivery variants

- further diameters and lengths available on request
- transparent + partially silver coloured (standard)
- special colours: partially coloured, completely coloured
- customer-specific branding

I.D.	O.D.	Over-pressure	Under-pressure	Bending Radius	Weight	Dimensions in Stock	Order No.
in / mm	mm	bar	bar	mm	kg/m	m	
- / 40	47	1,020	0,335	27	0,260	5 10 15	532-0040-0000
1,75 / 44-45	52	0,910	0,300	30	0,290	5 10 15	532-0045-0000
2 / 50-51	58	0,820	0,220	33	0,360	5 10 15	532-0050-0000
- / 55	63	0,755	0,200	36	0,390	5 10 15	532-0055-0000
2,36 / 60	68	0,685	0,180	38	0,430	5 10 15	532-0060-0000
2,5 / 63-65	73	0,635	0,165	41	0,470	5 10 15	532-0065-0000
- / 70	78	0,590	0,155	43	0,500	5 10 15	532-0070-0000
3 / 75-76	83	0,550	0,145	46	0,530	5 10 15	532-0075-0000
- / 80	88	0,515	0,135	48	0,570	5 10 15	532-0080-0000
3,5 / 89-90	98	0,460	0,120	53	0,630	5 10 15	532-0090-0000
4 / 100-102	108	0,415	0,080	58	0,660	5 10 15	532-0100-0000
- / 110	118	0,375	0,070	63	0,730	5 10 15	532-0110-0000
4,72 / 120	128	0,345	0,065	68	0,790	5 10 15	532-0120-0000
5 / 125-127	133	0,335	0,065	71	0,820	5 10 15	532-0125-0000
- / 130	138	0,320	0,060	73	0,850	5 10 15	532-0130-0000
5,5 / 140	148	0,295	0,055	78	0,920	5 10 15	532-0140-0000
6 / 150-152	158	0,275	0,055	83	0,980	5 10 15	532-0150-0000
6,3 / 160	168	0,260	0,050	88	1,040	5 10 15	532-0160-0000
7 / 178-180	188	0,230	0,045	98	1,170	5 10 15	532-0180-0000
8 / 200-203	208	0,210	0,030	108	1,540	5 10 15	532-0200-0000
- / 225	233	0,185	0,025	121	1,750	5 10	532-0225-0000
- / 250	258	0,165	0,025	133	1,900	5 10 15	532-0250-0000
11 / 280	288	0,150	0,020	148	2,150	5 10	532-0280-0000
- / 300	309	0,140	0,020	159	2,530	5 10	532-0300-0000
- / 315	324	0,135	0,020	167	2,650	5 10	532-0315-0000
- / 350	359	0,120	0,020	184	2,950	5 10	532-0350-0000

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. Additional technical data at www.norres.com. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data.



I.D.	O.D.	Over- pressure	Under- pressure	Bending Radius	Weight	Dimensions in Stock	Order No.
in / mm	mm	bar	bar	mm	kg/m	m	
- / 400	409	0,105	0,015	209	3,360	5 10	532-0400-0000

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data. Additional technical data at www.norres.com/en/technology/

Accessories



CLAMP 212



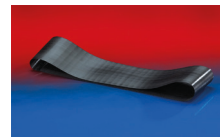
CLAMP 210 BRIDGE
CLAMP



CLAMP 217



CLAMP 213



CONNECT 228

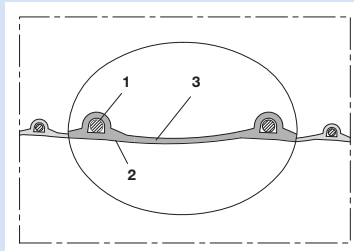
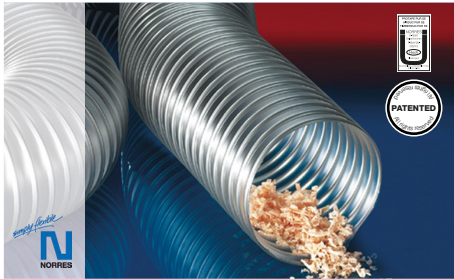


CONNECT 223



CONNECT 270-271

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. Additional technical data at www.norres.com. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data.



CNC machine hose for the woodworking industry, reinforced + for higher vacuum, highly flexible + compressible 4:1

Applications

- extraction unit, dedusting system, filter system, oil mist extraction
- wood dust extraction, wood chips: furniture production, saw mill
- wood dust extraction: CNC machine, CNC machining center (especially for fast moving systems)
- bellows, compensators

Properties

- heavy duty
- highly flexible + compressible 4:1
- highly abrasion resistant
- increased pressure and vacuum resistance
- microbe resistant

- good resistance to oil, gasoline and chemicals
- flame-retardant according to: DIN 4102-B1
- conforms to the safety regulations of the German Wood Trade Association
- according to DIN 26057 Type 2
- conforms to RoHS guideline

Temperature Range

- -40°C to 90°C
- short time to 125°C

Design, Material

- patented PROTAPÉ® tape hose
- 1. spring steel wire integrated in wall
- 2. wall: premium polyurethane, resistant to aggressive wood types and wood preservatives, with flame-retardant additive (Pre-PUR®)

- 3. wall thickness 0,7 mm approx.

Delivery variants

- further diameters and lengths available on request
- transparent + partially silver coloured (standard)
- special colours: partially coloured, completely coloured
- customer-specific branding

I.D.	O.D.	Over-pressure	Under-pressure	Bending Radius	Weight	Dimensions in Stock	Order No.
in / mm	mm	bar	bar	mm	kg/m	m	
8 / 200-203	211	0,245	0,030	128	1,900	6 12	532-0200-2533
- / 225	236	0,215	0,025	143	2,100	6 12	532-0225-2533
- / 250	261	0,195	0,025	158	2,300	6 12	532-0250-2533
11 / 280	291	0,175	0,020	176	2,600	6 12	532-0280-2533
- / 300	311	0,160	0,020	188	2,800	6 12	532-0300-2533
- / 315	326	0,155	0,020	197	2,950	6 12	532-0315-2533
14 / 356	367	0,135	0,015	222	3,300	6 12	532-0356-2533
- / 400	411	0,120	0,015	248	3,700	6 12	532-0400-2533

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data. Additional technical data at www.norres.com/en/technology/

Accessories



CLAMP 212



CLAMP 217



CLAMP 213



CONNECT 228

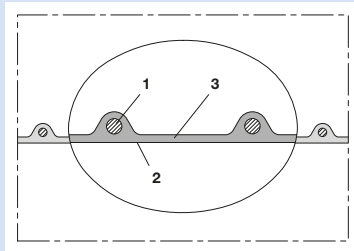
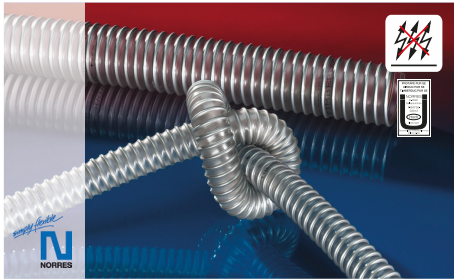


CONNECT 223



CONNECT 270-271

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. Additional technical data at www.norres.com. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data.



Antistatic polyurethane hose for the woodworking industry, heavy, flame-retardant

Applications

- extraction unit, dedusting system, filter system, oil mist extraction
- explosion hazard area
- wood dust extraction, wood chips: furniture production, saw mill
- wood dust extraction: vertical panel saw, saw, woodworking machine, edge processing machine, parquet flooring grinding machine

Properties

- heavy duty
- highly abrasion resistant
- increased pressure and vacuum resistance
- microbe resistant
- good resistance to oil, gasoline and chemicals
- flame-retardant according to: DIN 4102-B1

- permanently antistatic wall: in accordance with ISO 8031 electrical and surface resistance $<10^9 \Omega$ and in accordance with TRGS 727 $<2,5 * 10^8 \Omega$
- in accordance with ATEX 2014/34/EU (1999/92/EC) and German TRGS 727: pneumatic transport of flammable dusts and bulk materials (Zone 20, 21, 22 inside), aspiration of combustible dusts (Zone 22 inside), for conveying for flammable liquids (inside zone 0, 1, 2), for conveying for non-flammable liquids, for use in zone 1 and 2 (gases), for use in zone 0 (gases)
- conforms to the safety regulations of the German Wood Trade Association
- according to DIN 26057 Type 2
- conforms to RoHS guideline

Temperature Range

- -40°C to 90°C

- short time to 125°C

Design, Material

AIRDUC® profile hose

1. spring steel wire firmly embedded in wall
2. wall: permanently antistatic premium polyurethane (Pre-PUR®), resistant to aggressive wood types and wood preservatives
3. wall thickness 0,7 mm approx.

Delivery variants

- further diameters and lengths available on request
- transparent + partially silver coloured (standard)
- special colours: partially coloured, completely coloured
- customer-specific branding

I.D.	O.D.	Over-pressure	Under-pressure	Bending Radius	Weight	Dimensions in Stock	Order No.
in / mm	mm	bar	bar	mm	kg/m	m	
- / 40	48	1,555	0,470	32	0,350	5 10 15	533-0040-0000
1,75 / 44-45	53	1,390	0,420	35	0,380	5 10 15	533-0045-0000
2 / 50-51	58	1,250	0,380	38	0,420	5 10 15	533-0050-0000
2,36 / 60	68	1,050	0,315	44	0,490	5 10 15	533-0060-0000
2,5 / 63-65	73	0,970	0,290	47	0,530	5 10 15	533-0065-0000
- / 70	79	0,900	0,185	50	0,560	5 10 15	533-0070-0000
3 / 75-76	84	0,840	0,175	53	0,600	5 10 15	533-0075-0000
- / 80	89	0,790	0,160	56	0,630	5 10 15	533-0080-0000
3,5 / 89-90	99	0,705	0,145	62	0,710	5 10 15	533-0090-0000
4 / 100-102	109	0,635	0,135	68	0,780	5 10 15	533-0100-0000
- / 110	119	0,575	0,125	74	0,860	5 10 15	533-0110-0000
4,72 / 120	129	0,530	0,115	80	0,930	5 10 15	533-0120-0000
5 / 125-127	134	0,510	0,110	83	0,970	5 10 15	533-0125-0000
- / 130	139	0,490	0,105	86	1,000	5 10 15	533-0130-0000
5,5 / 140	149	0,455	0,095	92	1,080	5 10 15	533-0140-0000
6 / 150-152	159	0,425	0,075	98	1,370	5 10 15	533-0150-0000
6,3 / 160	169	0,400	0,070	104	1,460	5 10 15	533-0160-0000
- / 170	179	0,375	0,065	108	1,540	5 10 15	533-0170-0000
7 / 178-180	189	0,355	0,060	116	1,630	5 10 15	533-0180-0000
8 / 200-203	209	0,320	0,055	128	1,810	5 10 15	533-0200-0000
- / 225	234	0,285	0,050	143	2,030	5 10 15	533-0225-0000
- / 250	259	0,255	0,045	158	2,250	5 10 15	533-0250-0000
11 / 280	289	0,230	0,040	176	2,510	5 10	533-0280-0000
- / 300	309	0,215	0,035	188	2,690	5 10	533-0300-0000
- / 315	324	0,205	0,035	197	2,820	5 10	533-0315-0000

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. Additional technical data at www.norres.com. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data.



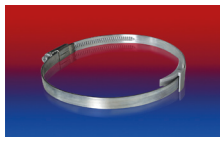
I.D.	O.D.	Over-pressure	Under-pressure	Bending Radius	Weight	Dimensions in Stock	Order No.
in / mm	mm	bar	bar	mm	kg/m	m	
- / 325	334	0,195	0,035	203	2,910	5 10	533-0325-0000
- / 350	359	0,185	0,030	218	3,130	5 10	533-0350-0000
- / 400	409	0,160	0,030	248	4,020	5 10	533-0400-0000

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data. Additional technical data at www.norres.com/en/technology/

Accessories



CLAMP 212



CLAMP 210 BRIDGE CLAMP



CLAMP 217



CLAMP 213



CONNECT 228



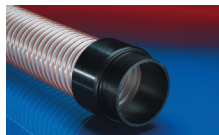
CONNECT MOULD ASSEMBLY 233



CONNECT THREAD FITTING 234



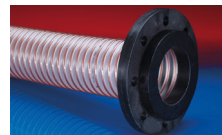
CONNECT 240 + 241



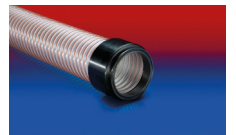
CONNECT 242



CONNECT 243



CONNECT 244



CONNECT 245



CONNECT 246

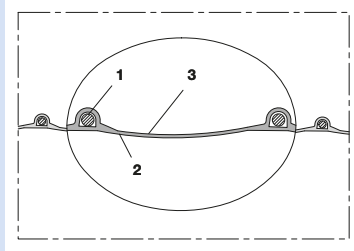
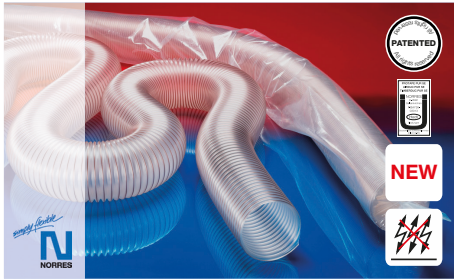


CONNECT 223



CONNECT 270-271

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Antistatic polyurethane hose, super-light, microbe resistant + flame-retardant

Applications

- flexible hose/ ducting for gases and for abrasive dust, powder, fibres
- extraction unit, dedusting system, filter system, oil mist extraction
- extraction arm
- chemical industry: chemical vapours, vapour return hose at loading arm, paint steam, spray mist extraction
- explosion hazard area
- animal stall, animal shed: barn ventilation
- bus, utility vehicle, caravan/ trailer, mobile home/ camper/ RV, boat, ship/ vessel/ marine, yacht: ventilation, heating
- clean room ventilation, semiconductor production machine
- bellows, compensators

Properties

- super-light weight
- highly flexible + compressible 3:1
- abrasion-resistant

- microbe resistant
- good resistance to oil, gasoline and chemicals
- very good low temperature flexibility
- flame-retardant according to: UL94-HB
- flame-retardant according to: DIN 4102-B1
- permanently antistatic wall: in accordance with ISO 8031 electrical and surface resistance <math><10^9 \Omega</math>
- in accordance with ATEX 2014/34/EU (1999/92/EC) and German TRGS 727: aspiration of combustible dust (zone 22 inside), for conveying of non-flammable liquids, for use in zone 1 and 2 (gases)
- conforms to the safety regulations of the German Wood Trade Association
- according to DIN 26057 Type 1
- conforms to RoHS guideline

Temperature Range

- 40°C to 90°C
- short time to 125°C

Design, Material

- patented PROTAPE® tape hose
- spring steel wire integrated in wall
 - wall: permanently antistatic premium ester-polyurethane (Pre-PUR®)
 - wall thickness 0,4 mm approx.

Delivery variants

- further diameters and lengths available on request
- transparent (standard)
- special colours: partially coloured, completely coloured
- customer-specific branding
- ID 1"/25mm – 12"/305mm compressed packed in poly bag (low transportation cost / risk, minimum storage size), ID315 – 500mm not compressed

I.D.	O.D.	Pressure DIN 26057 (50% Elongation)	Vacuum DIN 26057 (axially fixed)	Bending Radius	Weight	Dimensions in Stock	Order No.
in / mm	mm	bar	bar	mm	kg/m	m	
1,5 / 38	46	0,630 (1,86)	0,245 (0,73)	27	0,220	5 10 15	301-0038-0000
- / 40	48	0,600 (1,77)	0,235 (0,66)	28	0,230	5 10 15	301-0040-0000
1,75 / 44-45	53	0,535 (1,58)	0,210 (0,52)	31	0,255	5 10 15	301-0045-0000
2 / 50-51	58	0,480 (1,42)	0,170 (0,85)	33	0,280	5 10 15	301-0050-0000
2,36 / 60	68	0,405 (1,19)	0,145 (0,59)	38	0,340	5 10 15	301-0060-0000
2,5 / 63-65	73	0,370 (1,09)	0,130 (0,51)	40	0,360	5 10 15	301-0065-0000
- / 70	78	0,345 (1,02)	0,125 (0,44)	43	0,380	5 10 15	301-0070-0000
3 / 75-76	83	0,325 (0,95)	0,115 (0,39)	45	0,410	5 10 15	301-0075-0000
- / 80	88	0,305 (0,89)	0,110 (0,34)	48	0,440	5 10 15	301-0080-0000
3,5 / 89-90	98	0,270 (0,79)	0,095 (0,27)	53	0,490	5 10 15	301-0090-0000
4 / 100-102	108	0,245 (0,71)	0,055 (0,30)	58	0,510	5 10 15	301-0100-0000
- / 110	118	0,220 (0,65)	0,050 (0,25)	63	0,560	5 10 15	301-0110-0000
4,5 / 114-115	123	0,210 (0,62)	0,050 (0,23)	66	0,580	5 10 15	301-0115-0000
4,72 / 120	128	0,205 (0,59)	0,045 (0,21)	68	0,610	5 10 15	301-0120-0000
5 / 125-127	133	0,195 (0,57)	0,045 (0,19)	71	0,630	5 10 15	301-0125-0000
- / 130	138	0,185 (0,55)	0,040 (0,18)	73	0,660	5 10 15	301-0130-0000
5,5 / 140	148	0,175 (0,51)	0,040 (0,15)	78	0,710	5 10 15	301-0140-0000
6 / 150-152	158	0,160 (0,48)	0,035 (0,13)	83	0,760	5 10 15	301-0150-0000
6,3 / 160	168	0,150 (0,45)	0,035 (0,12)	88	0,810	5 10 15	301-0160-0000
6,5 / 165	173	0,150 (0,43)	0,035 (0,11)	91	0,830	5 10 15	301-0165-0000
7 / 178-180	188	0,135 (0,40)	0,030 (0,09)	98	0,900	5 10 15	301-0180-0000
8 / 200-203	208	0,120 (0,36)	0,025 (0,11)	108	1,030	5 10 15	301-0200-0000
- / 225	234	0,110 (0,32)	0,020 (0,08)	122	1,160	5 10	301-0225-0000

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. Additional technical data at www.norres.com. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data.



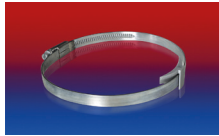
I.D.	O.D.	Pressure DIN 26057 (50% Elongation) bar	Vacuum DIN 26057 (axially fixed) bar	Bending Radius	Weight	Dimensions in Stock	Order No.
in / mm	mm			mm	kg/m	m	
- / 250	259	0,100 (0,29)	0,020 (0,06)	136	1,280	5 10	301-0250-0000
10 / 254	263	0,095 (0,28)	0,020 (0,06)	144	1,300	5 10	301-0254-0000
11 / 280	289	0,085 (0,26)	0,020 (0,05)	149	1,430	5 10	301-0280-0000
- / 300	309	0,080 (0,24)	0,015 (0,04)	159	1,700	5 10	301-0300-0000
12 / 305	315	0,080 (0,23)	0,015 (0,04)	163	1,730	5 10	301-0305-0000
- / 315	325	0,075 (0,23)	0,015 (0,04)	168	1,790	5 10	301-0315-0000
- / 350	360	0,070 (0,20)	0,015 (0,03)	185	2,000	5 10	301-0350-0000
14 / 356	366	0,070 (0,20)	0,015 (0,03)	190	2,100	5 10	301-0356-0000
- / 400	410	0,060 (0,18)	0,015 (0,02)	210	2,260	5 10	301-0400-0000
- / 450	460	0,055 (0,16)	0,010 (0,02)	235	2,520	5 10	301-0450-0000
- / 500	510	0,050 (0,14)	0,010 (0,01)	260	2,780	5 10	301-0500-0000

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data. Additional technical data at www.norres.com/en/technology/

Accessories



CLAMP 212



CLAMP 210 BRIDGE
CLAMP



CLAMP 217



CLAMP 213



CONNECT 228

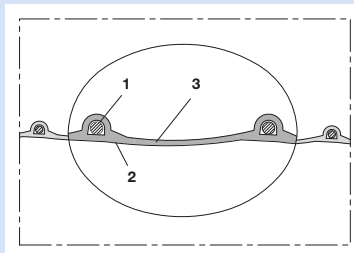
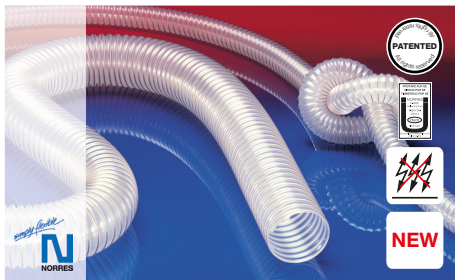


CONNECT 223



CONNECT 270-271

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. Additional technical data at www.norres.com. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data.



Antistatic polyurethane hose, light, microbe resistant + flame-retardant

Applications

- flexible hose/ ducting for gases and for abrasive dust, powder, fibres
- printed circuit board drilling machine (PCB)
- extraction unit, dedusting system, filter system, oil mist extraction
- extraction arm
- chemical industry: chemical vapours, vapour return hose at loading arm, paint steam, spray mist extraction
- explosion hazard area
- textile industry, fiber extraction: spinning machine, knitting machine, weaving loom machine
- animal stall, animal shed: barn ventilation
- clean room ventilation, semiconductor production machine
- surface preparation: shot blasting/ sand blasting recovery e.g. at blasting chamber, ship yard, stripping machine, flooring preparation machine, grinding machine
- heating hose: exterior hose as protection hose

Properties

- lightweight and reinforced
- highly flexible + compressible 3:1
- abrasion-resistant
- microbe resistant
- good resistance to oil, gasoline and chemicals
- very good low temperature flexibility
- flame-retardant according to: UL94-HB
- flame-retardant according to: DIN 4102-B1
- permanently antistatic wall: in accordance with ISO 8031 electrical and surface resistance <math><10^9 \Omega</math>
- in accordance with ATEX 2014/34/EU (1999/92/EC) and German TRGS 727: aspiration of combustible dust (zone 22 inside), for conveying of non-flammable liquids, for use in zone 1 and 2 (gases)
- conforms to the safety regulations of the German Wood Trade Association
- conforms to RoHS guideline

Temperature Range

- 40°C to 90°C
- short time to 125°C

Design, Material

- patented PROTAPE® tape hose
- spring steel wire integrated in wall
 - wall: permanently antistatic premium ester-polyurethane (Pre-PUR®)
 - wall thickness 0,6 mm approx.

Delivery variants

- further diameters and lengths available on request
- transparent (standard)
- special colours: partially coloured, completely coloured
- customer-specific branding

I.D.	O.D.	Pressure DIN 26057 (50% Elongation) bar	Vacuum DIN 26057 (axially fixed) bar	Bending Radius mm	Weight kg/m	Dimensions in Stock m	Order No.
1 / 25	32	1,605 (4,18)	0,540 (1,00)	20	0,15	5 10 15	330-0025-1002
- / 30	37	1,350 (3,50)	0,450 (1,00)	22	0,18	5 10 15	330-0030-1002
1,25 / 32	39	1,265 (3,29)	0,420 (1,00)	23	0,19	5 10 15	330-0032-1002
1,5 / 38	45	1,075 (2,78)	0,355 (0,77)	26	0,22	5 10 15	330-0038-1002
- / 40	47	1,020 (2,64)	0,335 (0,69)	27	0,23	5 10 15	330-0040-1002
2 / 50-51	58	0,820 (2,12)	0,220 (0,87)	33	0,37	5 10 15	330-0050-1002
2,36 / 60	68	0,685 (1,77)	0,180 (0,61)	38	0,43	5 10 15	330-0060-1002
2,5 / 63-65	73	0,635 (1,64)	0,165 (0,52)	41	0,46	5 10 15	330-0065-1002
- / 70	78	0,590 (1,52)	0,155 (0,45)	43	0,5	5 10 15	330-0070-1002
3 / 75-76	83	0,550 (1,42)	0,145 (0,40)	46	0,53	5 10 15	330-0075-1002
- / 80	88	0,515 (1,33)	0,135 (0,35)	48	0,57	5 10 15	330-0080-1002
3,5 / 89-90	98	0,460 (1,19)	0,120 (0,28)	53	0,63	5 10 15	330-0090-1002
4 / 100-102	108	0,415 (1,07)	0,080 (0,31)	58	0,67	5 10 15	330-0100-1002
- / 110	118	0,375 (0,97)	0,070 (0,26)	63	0,73	5 10 15	330-0110-1002
4,5 / 114-115	123	0,360 (0,93)	0,070 (0,24)	66	0,76	5 10 15	330-0115-1002
4,72 / 120	128	0,345 (0,89)	0,065 (0,22)	68	0,79	5 10 15	330-0120-1002
5 / 125-127	133	0,335 (0,86)	0,065 (0,20)	71	0,83	5 10 15	330-0125-1002
- / 130	138	0,320 (0,82)	0,060 (0,19)	73	0,86	5 10 15	330-0130-1002
5,5 / 140	148	0,295 (0,76)	0,055 (0,16)	78	0,92	5 10 15	330-0140-1002
6 / 150-152	158	0,275 (0,71)	0,055 (0,14)	83	0,99	5 10 15	330-0150-1002
6,3 / 160	168	0,260 (0,67)	0,050 (0,12)	88	1,05	5 10 15	330-0160-1002
- / 170	178	0,245 (0,63)	0,045 (0,11)	93	1,11	5 10 15	330-0170-1002
- / 175	183	0,240 (0,61)	0,045 (0,10)	96	1,14	5 10 15	330-0175-1002

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. Additional technical data at www.norres.com. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data.



I.D.	O.D.	Pressure DIN 26057 (50% Elongation) bar	Vacuum DIN 26057 (axially fixed) bar	Bending Radius mm	Weight kg/m	Dimensions in Stock m	Order No.
in / mm	mm						
7 / 178-180	188	0,230 (0,59)	0,045 (0,10)	98	1,17	5 10 15	330-0180-1002
8 / 200-203	208	0,210 (0,54)	0,030 (0,11)	108	1,33	5 10 15	330-0200-1002
- / 225	233	0,185 (0,48)	0,025 (0,09)	121	1,48	5 10	330-0225-1002
- / 250	258	0,165 (0,43)	0,025 (0,07)	133	1,64	5 10	330-0250-1002
10 / 254	262	0,165 (0,42)	0,025 (0,06)	135	1,66	5 10	330-0254-1002
11 / 280	288	0,150 (0,38)	0,020 (0,05)	148	1,83	5 10	330-0280-1002
- / 300	309	0,140 (0,36)	0,020 (0,05)	159	2,14	5 10	330-0300-1002
12 / 305	314	0,135 (0,35)	0,020 (0,05)	162	2,17	5 10	330-0305-1002
- / 315	324	0,135 (0,34)	0,020 (0,05)	167	2,24	5 10	330-0315-1002
- / 350	359	0,120 (0,31)	0,020 (0,04)	184	2,49	5 10	330-0350-1002
14 / 356	365	0,115 (0,30)	0,015 (0,03)	187	2,53	5 10	330-0356-1002
- / 400	409	0,105 (0,27)	0,015 (0,02)	209	2,84	5 10	330-0400-1002
- / 450	459	0,095 (0,24)	0,015 (0,02)	234	3,19	5 10	330-0450-1002
- / 500	510	0,085 (0,21)	0,015 (0,02)	260	4,39	5 10	330-0500-1002

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data. Additional technical data at www.norres.com/en/technology/

Accessories



CLAMP 212



CLAMP 210 BRIDGE
CLAMP



CLAMP 217



CLAMP 213



CONNECT 228

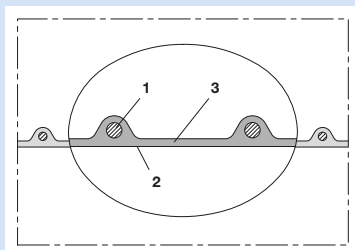
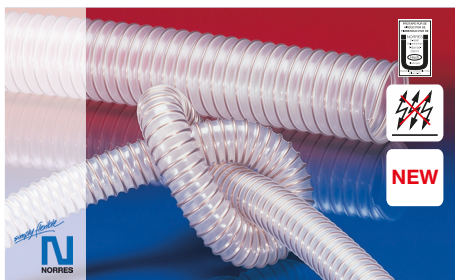


CONNECT 223



CONNECT 270-271

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. Additional technical data at www.norres.com. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data.



Antistatic polyurethane hose, medium-heavy, microbe resistant + flame-retardant

Applications

- flexible hose/ ducting for abrasive powder, bulk material, granulate and for gases
- printed circuit board drilling machine (PCB)
- offset printing machine: air supply, air supply cabinet
- air supply: UV dryer, IR dryer
- extraction unit, dedusting system, filter system, oil mist extraction
- chemical industry: chemical vapours, vapour return hose at loading arm, paint steam, spray mist extraction
- explosion hazard area
- textile industry, fiber extraction: spinning machine, knitting machine, weaving loom machine
- animal stall, animal shed: barn ventilation
- clean room ventilation, semiconductor production machine
- compressor, side channel blower, vacuum pump, pressure pump, pump
- surface preparation: shot blasting/ sand blasting recovery e.g. at blasting chamber, ship yard, stripping machine, flooring preparation machine, grinding machine
- municipal vehicle: sweeper, sweeping machine

- municipal vehicle: lawn mower, slope mower, leaf blower/ leaf collector
- scrubber, floor cleaning machine
- heating hose: exterior hose as protection hose

Properties

- medium-heavy duty
- highly abrasion resistant
- microbe resistant
- good resistance to oil, gasoline and chemicals
- very good low temperature flexibility
- flame-retardant according to: UL94-V2
- flame-retardant according to: DIN 4102-B1
- permanently antistatic wall: in accordance with ISO 8031 electrical and surface resistance <math><10^9 \Omega</math> and in accordance with TRGS 727 <math><2,5 * 10^9 \Omega</math>
- in accordance with ATEX 2014/34/EU (1999/92/EC) and German TRGS 727: pneumatic transport of flammable dusts and bulk materials (Zone 20, 21, 22 inside), aspiration of combustible dusts (Zone 22 inside), for conveying for flammable liquids (inside zone 0, 1, 2), for conveying for non-flammable liquids, for use in zone 1 and 2 (gases), for use in zone 0 (gases)

- conforms to the safety regulations of the German Wood Trade Association
- according to DIN 26057 Type 2
- conforms to RoHS guideline

Temperature Range

- 40°C to 90°C
- short time to 125°C

Design, Material

- AIRDUC® profile hose
- spring steel wire firmly embedded in wall
 - wall: permanently antistatic premium ester-polyurethane (Pre-PUR®)
 - wall thickness 0,7 mm approx.

Delivery variants

- further diameters and lengths available on request
- transparent (standard)
- special colours: full coloured
- customer-specific branding

I.D.	O.D.	Pressure DIN 26057 (50% Elongation) bar	Vacuum DIN 26057 (axially fixed) bar	Bending Radius mm	Weight kg/m	Dimensions in Stock m	Order No.
in / mm	mm						
1 / 25	32	2,445 (5,45)	0,755 (1,00)	23	0,190	5 10 15	350-0025-1002
- / 30	37	2,055 (4,57)	0,630 (1,00)	26	0,250	5 10 15	350-0030-1002
1,25 / 32	39	1,930 (4,29)	0,590 (1,00)	27	0,270	5 10 15	350-0032-1002
1,5 / 38	45	1,635 (3,64)	0,495 (1,00)	31	0,310	5 10 15	350-0038-1002
- / 40	47	1,555 (3,46)	0,470 (1,00)	32	0,330	5 10 15	350-0040-1002
1,75 / 44-45	52	1,390 (3,08)	0,420 (1,00)	35	0,370	5 10 15	350-0045-1002
2 / 50-51	57	1,250 (2,78)	0,380 (1,00)	38	0,400	5 10 15	350-0050-1002
- / 55	62	1,140 (2,53)	0,345 (0,99)	41	0,440	5 10 15	350-0055-1002
2,36 / 60	67	1,050 (2,33)	0,315 (0,83)	44	0,480	5 10 15	350-0060-1002
2,5 / 63-65	70	0,970 (2,15)	0,290 (0,71)	47	0,520	5 10 15	350-0065-1002
- / 70	77	0,900 (2,00)	0,185 (0,83)	50	0,560	5 10 15	350-0070-1002
3 / 75-76	82	0,840 (1,87)	0,175 (0,72)	53	0,590	5 10 15	350-0075-1002
- / 80	87	0,790 (1,75)	0,160 (0,64)	56	0,640	5 10 15	350-0080-1002
3,5 / 89-90	97	0,705 (1,56)	0,145 (0,51)	62	0,720	5 10 15	350-0090-1002
4 / 100-102	107	0,635 (1,41)	0,135 (0,66)	68	0,800	5 10 15	350-0100-1002
- / 110	117	0,575 (1,28)	0,125 (0,55)	74	0,870	5 10 15	350-0110-1002
4,5 / 114-115	122	0,550 (1,22)	0,120 (0,50)	77	0,900	5 10 15	350-0115-1002
4,72 / 120	127	0,530 (1,17)	0,115 (0,46)	80	0,950	5 10 15	350-0120-1002
5 / 125-127	132	0,510 (1,13)	0,110 (0,42)	83	0,980	5 10 15	350-0125-1002
- / 130	137	0,490 (1,08)	0,105 (0,39)	86	1,010	5 10 15	350-0130-1002

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. Additional technical data at www.norres.com. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data.



I.D. in / mm	O.D. mm	Pressure DIN 26057 (50% Elongation) bar	Vacuum DIN 26057 (axially fixed) bar	Bending Radius mm	Weight kg/m	Dimensions in Stock m	Order No.
5,5 / 140	147	0,455 (1,01)	0,095 (0,33)	92	1,090	5 10 15	350-0140-1002
6 / 150-152	157	0,425 (0,94)	0,075 (0,36)	98	1,400	5 10 15	350-0150-1002
6,3 / 160	167	0,400 (0,88)	0,070 (0,31)	104	1,500	5 10 15	350-0160-1002
- / 170	177	0,375 (0,83)	0,065 (0,28)	108	1,580	5 10 15	350-0170-1002
- / 175	182	0,365 (0,81)	0,065 (0,26)	113	1,630	5 10 15	350-0175-1002
7 / 178-180	187	0,355 (0,78)	0,060 (0,24)	116	1,670	5 10 15	350-0180-1002
8 / 200-203	207	0,320 (0,71)	0,055 (0,19)	128	1,860	5 10	350-0200-1002
- / 225	232	0,285 (0,63)	0,050 (0,15)	143	2,080	5 10	350-0225-1002
- / 250	257	0,255 (0,57)	0,045 (0,12)	158	2,310	5 10	350-0250-1002
10 / 254	261	0,250 (0,56)	0,045 (0,11)	160	2,350	5 10	350-0254-1002
- / 275	282	0,230 (0,51)	0,040 (0,09)	173	2,540	5 10	350-0275-1002
11 / 280	287	0,230 (0,51)	0,040 (0,09)	176	2,590	5 10	350-0280-1002
- / 300	307	0,215 (0,47)	0,035 (0,08)	188	2,770	5 10	350-0300-1002
12 / 305	312	0,210 (0,46)	0,035 (0,07)	191	2,810	5 10	350-0305-1002
- / 315	322	0,205 (0,45)	0,035 (0,07)	197	2,900	5 10	350-0315-1002
- / 350	357	0,185 (0,40)	0,030 (0,05)	218	3,220	5 10	350-0350-1002
14 / 356	363	0,180 (0,40)	0,030 (0,06)	222	3,340	5 10	350-0356-1002
- / 400	407	0,160 (0,35)	0,030 (0,05)	248	4,170	5 10	350-0400-1002
- / 450	457	0,140 (0,32)	0,025 (0,04)	281	4,690	5 10	350-0450-1002
- / 500	507	0,130 (0,28)	0,025 (0,03)	313	5,200	5 10	350-0500-1002

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data. Additional technical data at www.norres.com/en/technology/

Accessories

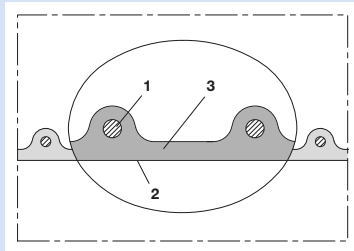
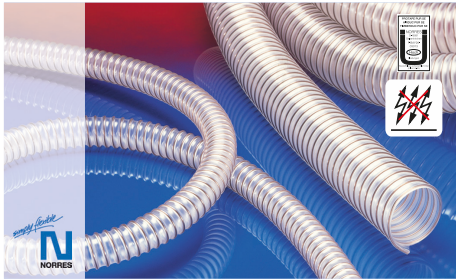


Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. Additional technical data at www.norres.com. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data.



CONNECT 270-271

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. Additional technical data at www.norres.com. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data.



Antistatic polyurethane hose, heavy, microbe resistant + flame-retardant

Applications

- flexible hose/ ducting for high throughput of abrasive powder, bulk material, granulate and for gases
- plastic industry, conveying of granulates and powders: granulate conveying equipment, vacuum hopper/ conveyor, suction conveyor, dosing system, bulk-bag (big bag)-charging and discharging, shredder, mill, extruder, injection moulding machine
- printed circuit board drilling machine (PCB)
- powder spraying, powder coating: e.g. printing industry
- offset printing machine: air supply, air supply cabinet
- industrial vacuum cleaners, vacuum cleaners
- explosion hazard area
- agricultural industry, conveying of seed and fertilizers: seeding machine, seed drill, drilling machine
- agricultural industry: pneumatic grain conveyor
- construction industry, road milling machine
- raw material conveying hose for powders, granulates, sand, quartz, gravel, shards and chips/shavings
- compressor, side channel blower, vacuum pump, pressure pump, pump

- paper mill, paper and pulp industry, packaging machine: edge strip suctioning system/ edge trim exhaust systems
- surface preparation: shot blasting/ sand blasting recovery e.g. at blasting chamber, ship yard, stripping machine, flooring preparation machine, grinding machine
- municipal vehicle: sweeper, sweeping machine
- municipal vehicle: lawn mower, slope mower, leaf blower/ leaf collector
- vacuum lifting equipment, vacuum handling system

Properties

- heavy duty
- highly abrasion resistant
- increased pressure and vacuum resistance
- microbe resistant
- good resistance to oil, gasoline and chemicals
- very good low temperature flexibility
- flame-retardant according to: UL94-V2
- flame-retardant according to: DIN 4102-B1
- permanently antistatic wall: in accordance with ISO 8031 electrical and surface resistance $<10^9 \Omega$ and in accordance with TRGS 727 $<2,5 * 10^6 \Omega$
- in accordance with ATEX 2014/34/EU (1999/92/EC) and German TRGS 727: pneumatic transport of flammable dusts and bulk materials (Zone 20, 21, 22 inside), aspiration of

- combustible dusts (Zone 22 inside), for conveying for flammable liquids (inside zone 0, 1, 2), for conveying for non-flammable liquids, for use in zone 1 and 2 (gases), for use in zone 0 (gases)
- conforms to the safety regulations of the German Wood Trade Association
- according to DIN 26057 Type 3
- conforms to RoHS guideline

Temperature Range

- 40°C to 90°C
- short time to 125°C

Design, Material

- AIRDUC® profile hose
- spring steel wire firmly embedded in wall
 - wall: permanently antistatic premium ester-polyurethane (Pre-PUR®)
 - wall thickness 1,4 - 1,5 mm approx.

Delivery variants

- further diameters and lengths available on request
- transparent (standard)
- special colours: partially coloured, completely coloured
- customer-specific branding

I.D.	O.D.	Pressure DIN 26057 (50% Elongation) bar	Vacuum DIN 26057 (axially fixed) bar	Bending Radius mm	Weight kg/m	Dimensions in Stock m	Order No.
in / mm	mm						
- / 13	20	5,000 (11,3)	1,000 (1,00)	14	0,140	5 10 15	355-0013-0000
5/8 / 16	23	4,900 (9,35)	1,000 (1,00)	15	0,160	5 10 15	355-0016-0000
- / 18	25	4,405 (8,38)	1,000 (1,00)	16	0,170	5 10 15	355-0018-0000
- / 20	27	4,720 (9,00)	1,000 (1,00)	17	0,230	5 10 15 20	355-0020-0000
- / 22	29	4,330 (8,24)	1,000 (1,00)	18	0,250	5 10 15	355-0022-0000
1 / 25	32	3,855 (7,31)	1,000 (1,00)	20	0,280	5 10 15 20	355-0025-0000
- / 30	40	4,000 (7,59)	1,000 (1,00)	25	0,420	5 10 15	355-0030-0000
1,25 / 32	42	3,770 (7,15)	1,000 (1,00)	26	0,440	5 10 15 20	355-0032-0000
1,36 / 35	45	3,470 (6,56)	1,000 (1,00)	28	0,480	5 10 15	355-0035-0000
1,5 / 38	48	3,215 (6,07)	1,000 (1,00)	29	0,520	5 10 15 20	355-0038-0000
- / 40	50	3,065 (5,78)	1,000 (1,00)	30	0,540	5 10 15 20	355-0040-0000
- / 42	52	2,905 (5,53)	0,910 (1,00)	31	0,560	5 10 15	355-0042-0000
1,75 / 44-45	55	2,745 (5,16)	0,915 (1,00)	33	0,600	5 10 15	355-0045-0000
2 / 50-51	60	2,485 (4,67)	0,825 (1,00)	35	0,660	5 10 15 20 25	355-0050-0000
- / 55	65	2,270 (4,26)	0,750 (1,00)	38	0,720	5 10 15	355-0055-0000
2,36 / 60	70	2,090 (3,91)	0,685 (1,00)	40	0,780	5 10 15 20	355-0060-0000
2,5 / 63-65	75	1,935 (3,62)	0,635 (1,00)	43	0,840	5 10 15 20	355-0065-0000

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. Additional technical data at www.norres.com. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data.



I.D.	O.D.	Pressure DIN 26057 (50% Elongation) bar	Vacuum DIN 26057 (axially fixed) bar	Bending Radius	Weight	Dimensions in Stock	Order No.
in / mm	mm			mm	kg/m	m	
- / 70	81	1,800 (3,37)	0,540 (1,00)	62	0,980	5 10 15	355-0070-0000
3 / 75-76	86	1,685 (3,15)	0,505 (1,00)	66	1,050	5 10 15	355-0075-0000
- / 80	91	1,585 (2,96)	0,475 (1,00)	69	1,110	5 10 15	355-0080-0000
3,5 / 89-90	101	1,415 (2,63)	0,420 (0,88)	76	1,250	5 10 15	355-0090-0000
4 / 100-102	111	1,275 (2,38)	0,390 (0,93)	83	1,490	5 10 15	355-0100-0000
- / 110	121	1,160 (2,16)	0,355 (0,77)	90	1,630	5 10 15	355-0110-0000
4,5 / 114-115	126	1,115 (2,07)	0,340 (0,71)	94	1,680	5 10 15	355-0115-0000
4,72 / 120	131	1,070 (1,99)	0,325 (0,65)	97	1,770	5 10 15	355-0120-0000
5 / 125-127	136	1,025 (1,91)	0,315 (0,60)	101	1,840	5 10 15	355-0125-0000
- / 130	141	0,985 (1,84)	0,300 (0,56)	104	1,910	5 10 15	355-0130-0000
5,5 / 140	151	0,920 (1,71)	0,280 (0,48)	111	2,030	5 10 15	355-0140-0000
6 / 150-152	161	0,860 (1,59)	0,270 (0,53)	118	2,410	5 10 15	355-0150-0000
6,3 / 160	171	0,805 (1,50)	0,255 (0,47)	125	2,560	5 10 15	355-0160-0000
- / 170	181	0,760 (1,41)	0,240 (0,41)	132	2,720	5 10 15	355-0170-0000
- / 175	186	0,735 (1,37)	0,230 (0,39)	136	2,790	5 10 15	355-0175-0000
7 / 178-180	191	0,715 (1,33)	0,225 (0,37)	139	2,870	5 10 15	355-0180-0000
8 / 200-203	213	0,645 (1,20)	0,150 (0,36)	156	3,120	5 10 15	355-0200-0000
- / 225	238	0,575 (1,07)	0,130 (0,28)	174	3,500	5 10	355-0225-0000
- / 250	263	0,520 (0,96)	0,120 (0,22)	191	3,880	5 10 15	355-0250-0000
10 / 254	267	0,510 (0,95)	0,115 (0,21)	194	3,950	5 10 15	355-0254-0000
- / 275	288	0,470 (0,87)	0,110 (0,18)	209	4,255	5 10	355-0275-0000
11 / 280	293	0,465 (0,86)	0,105 (0,17)	212	4,330	5 10	355-0280-0000
- / 300	313	0,435 (0,80)	0,090 (0,20)	226	5,160	5 10	355-0300-0000
12 / 305	318	0,425 (0,79)	0,090 (0,19)	230	5,245	5 10	355-0305-0000
- / 315	328	0,410 (0,76)	0,085 (0,17)	237	5,410	5 10	355-0315-0000
- / 325	338	0,400 (0,74)	0,085 (0,16)	244	5,580	5 10	355-0325-0000
13 / 330	343	0,395 (0,73)	0,080 (0,15)	247	5,670	5 10	355-0330-0000
- / 350	363	0,370 (0,69)	0,075 (0,13)	261	6,000	5 10	355-0350-0000
- / 400	413	0,325 (0,60)	0,070 (0,12)	296	8,020	5 10	355-0400-0000
- / 450	463	0,290 (0,54)	0,065 (0,09)	331	9,000	5 10	355-0450-0000
- / 500	514	0,260 (0,48)	0,055 (0,07)	367	10,000	5 10	355-0500-0000

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data. Additional technical data at www.norres.com/en/technology/

Accessories



CLAMP 212



CLAMP 216



CLAMP 212 EC



CLAMP 217



CLAMP 213



CONNECT 228

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. Additional technical data at www.norres.com. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data.



CONNECT SAFETY CLAMP ASSEMBLY 231



CONNECT PRESS ASSEMBLY 232



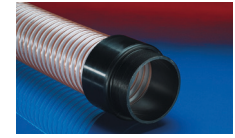
CONNECT MOULD ASSEMBLY 233



CONNECT THREAD FITTING 234



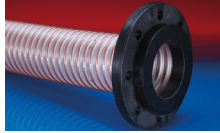
CONNECT 240 + 241



CONNECT 242



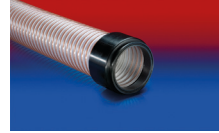
CONNECT 243



CONNECT 244



CONNECT 245 VAC-TRUCK



CONNECT 245



CONNECT 246

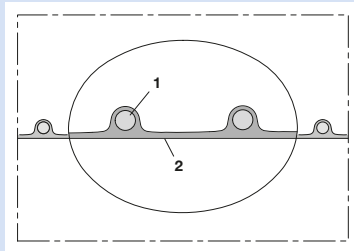
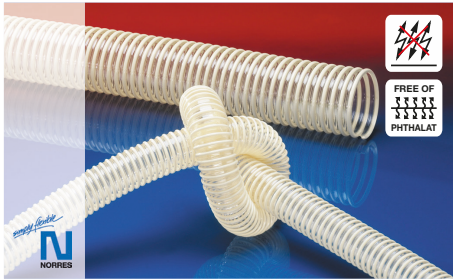


CONNECT 223



CONNECT 270-271

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. Additional technical data at www.norres.com. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data.



Antistatic polyurethane hose, light, microbe resistant

Applications

- flexible hose/ ducting for abrasive powder, bulk material, granulate and for gases
- welding mask: breathing air respirator, breathing hose (flexible type, black)
- textile industry, fiber extraction: spinning machine, knitting machine, weaving loom machine
- animal stall, animal shed: feedstuff conveying, feedstuff plant, animal feed transport
- construction industry: insulation-blowing system
- surface preparation: shot blasting/ sand blasting recovery e.g. at blasting chamber, ship yard, stripping machine, flooring preparation machine, grinding machine
- X-ray machine: cable protection conduit (special type on request)
- magnetic resonance scanner, MRI : cable protection conduit, air supply hose (special type on request)

- medical equipment/ medical technology, health-care sector: cable protection conduit, air supply hose, extraction hose
- municipal vehicle: sweeper, sweeping machine
- municipal vehicle: lawn mower, slope mower, leaf blower/ leaf collector
- scrubber, floor cleaning machine

Properties

- light weight
- abrasion-resistant
- microbe resistant
- good resistance to chemicals
- phthalate-free
- permanently antistatic wall: in accordance with ISO 8031 electrical and surface resistance $<10^9 \Omega$
- conforms to RoHS guideline

Temperature Range

- 20°C to 70°C
- short time to 80°C

Design, Material

NORPLAST® full plastic hose

- hard plastic spiral integrated in wall; spiral: rigid PVC
- smooth interior; wall: permanently antistatic premium ester-polyurethane (Pre-PUR®)

Delivery variants

- further diameters and lengths available on request
- transparent (standard)
- special colours: coloured spiral, full coloured
- customer-specific branding

I.D.	O.D.	Over-pressure	Under-pressure	Bending Radius	Weight	Dimensions in Stock	Further Production Lengths	Order No.
in / mm	mm	bar	bar	mm	kg/m	m	m	
Standard Version								
- / 20	26	1,000	0,250	15,0	0,100	10 20	-	385-0020-0000
1 / 25	31	1,000	0,250	17,5	0,130	10 20	-	385-0025-0000
- / 30	36	0,900	0,250	20,0	0,140	10 20	-	385-0030-0000
1,25 / 32	38	0,850	0,200	19,0	0,160	10 20	-	385-0032-0000
1,36 / 35	41	0,800	0,200	27,5	0,170	10 20	-	385-0035-0000
1,5 / 38	45	0,750	0,200	31,0	0,200	10 20	-	385-0038-0000
- / 40	47	0,750	0,200	40,0	0,210	10 20	-	385-0040-0000
1,75 / 44-45	52	0,650	0,200	42,5	0,250	10 20	-	385-0045-0000
2 / 50-51	58	0,500	0,200	45,0	0,290	10 20	-	385-0050-0000
2,36 / 60	68	0,500	0,160	50,0	0,430	10 20	-	385-0060-0000
2,5 / 63-65	71	0,450	0,160	48,5	0,460	10 20	-	385-0063-0000
- / 70	79	0,400	0,160	60,0	0,500	10 20	-	385-0070-0000
3 / 75-76	84	0,375	0,160	65,0	0,555	10 20	-	385-0075-0000
- / 80	89	0,350	0,160	70,0	0,590	10 20	-	385-0080-0000
3,5 / 89-90	100	0,300	0,140	80,0	0,670	10 20	-	385-0090-0000
4 / 100-102	110	0,280	0,130	90,0	0,750	10 20	-	385-0100-0000
- / 110	121	0,250	0,120	95,0	0,900	-	20	385-0110-0000
4,72 / 120	131	0,250	0,100	100,0	1,000	-	20	385-0120-0000
5 / 125-127	136	0,250	0,100	107,5	1,100	10 20	-	385-0125-0000
- / 130	141	0,200	0,090	105,0	1,200	-	20	385-0130-0000
5,5 / 140	152	0,200	0,090	110,0	1,300	-	20	385-0140-0000
6 / 150-152	162	0,180	0,080	125,0	1,500	10 20	-	385-0150-0000

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. Additional technical data at www.norres.com. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data.



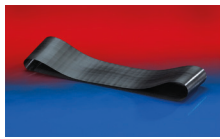
I.D.	O.D.	Over-pressure	Under-pressure	Bending Radius	Weight	Dimensions in Stock	Further Production Lengths	Order No.
in / mm	mm	bar	bar	mm	kg/m	m	m	
flexible type, black (none antistatic / none flame-retardant)								
- / 40	47	0,750	0,200	40,0	0,210	15	-	385-0040-1029
2 / 50-51	58	0,500	0,200	45,0	0,290	15	-	385-0050-1029

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data. Additional technical data at www.norres.com/en/technology/

Accessories



CLAMP 208



CONNECT 228

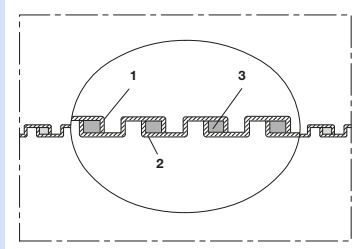
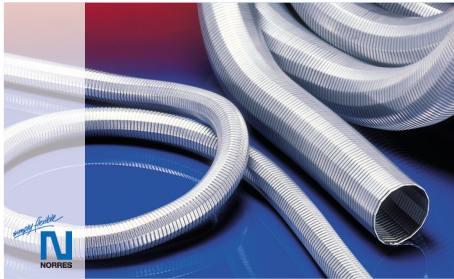


CONNECT 223



CONNECT 270-271

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. Additional technical data at www.norres.com. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data.



Metal hose, suction hose (up to +120°C)

Applications

- hose/ ducting for high volume of abrasive powder, bulk material, granulate and for gases
- extraction unit, dedusting system, filter system, oil mist extraction
- explosion hazard area
- wood dust extraction, wood chips: furniture production, saw mill
- paper mill, paper and pulp industry, packaging machine: edge strip suctioning system/ edge trim exhaust systems
- high temperature extraction: oven, foundry, furnace, smelting, ceramics industry, glass industry, steel plant, aluminium mill

Properties

- abrasion-resistant
- electrically conductive wall: electrical and surface resistance <math> < 10^3 \Omega </math>
- in accordance with ATEX 2014/34/EU (1999/92/EC) and German TRGS 727: pneumatic transport of flammable dusts and bulk materials (Zone 20, 21, 22 inside), aspiration of combustible dusts (Zone 22 inside), for use in zone 1 and 2 (gases), for use in Zone 0 (gases)
- conforms to RoHS guideline

Temperature Range

- 120°C

Design, Material

Metal hose

1. profiled metal strip, galvanised steel
2. hooked profile
3. seal: special fibre

Delivery variants

- further diameters and lengths available on request
- without sealing or with rubber sealing

I.D.	O.D.	Bending Radius	Weight	Dimensions in Stock	Further Production Lengths	Order No.
in / mm	mm	mm	kg/m	m	m	
- / 20	24	90	0,340	-	2,5 5 10	375-0020-0000
1 / 25	29	98	0,420	2,5 5 10	-	375-0025-0000
- / 30	34	115	0,500	-	2,5 5 10	375-0030-0000
1,25 / 32	36	124	0,530	2,5 5 10	-	375-0032-0000
1,36 / 35	39	133	0,580	2,5 5 10	-	375-0035-0000
1,5 / 38	42	136	0,630	-	2,5 5 10	375-0038-0000
- / 40	45	135	0,700	2,5 5 10	-	375-0040-0000
1,75 / 44-45	50	143	0,740	-	2,5 5 10	375-0045-0000
2 / 50-51	55	155	0,810	2,5 5 10	-	375-0050-0000
- / 55	60	173	0,900	-	2,5 5 10	375-0055-0000
2,36 / 60	66	185	1,010	2,5 5 10	-	375-0060-0000
2,5 / 63-65	71	198	1,090	2,5 5 10	-	375-0065-0000
- / 70	76	205	1,170	2,5 5 10	-	375-0070-0000
3 / 75-76	81	218	1,250	2,5 5 10	-	375-0075-0000
- / 80	86	230	1,330	2,5 5 10	-	375-0080-0000
3,5 / 89-90	97	235	1,780	-	2,5 5 10	375-0090-0000
4 / 100-102	107	250	1,980	2,5 5 10	-	375-0100-0000
- / 110	117	275	2,170	-	2,5 5 10	375-0110-0000
4,72 / 120	127	320	2,360	2,5 5 10	-	375-0120-0000
5 / 125-127	132	338	2,450	2,5 5 10	-	375-0125-0000
- / 130	139	345	2,860	2,5 5 10	-	375-0130-0000
5,5 / 140	149	360	3,070	2,5 5 10	-	375-0140-0000
6 / 150-152	159	385	3,290	2,5 5 10	-	375-0150-0000
6,3 / 160	169	410	3,500	2,5 5 10	-	375-0160-0000
- / 170	179	435	3,720	-	2,5 5 10	375-0170-0000
7 / 178-180	189	455	3,930	2,5 5 10	-	375-0180-0000
8 / 200-203	211	460	5,220	2,5 5 10	-	375-0200-0000
- / 225	236	518	5,860	2,5 5 10	-	375-0225-0000

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. Additional technical data at www.norres.com. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data.

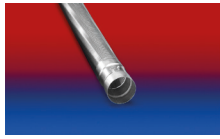
I.D.	O.D.	Bending Radius	Weight	Dimensions in Stock	Further Production Lengths	Order No.
in / mm	mm	mm	kg/m	m	m	
- / 250	261	575	6,500	2,5 5	-	375-0250-0000
- / 275	286	633	7,130	2,5 5	-	375-0275-0000
- / 300	311	700	7,780	2,5 5	-	375-0300-0000

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data. Additional technical data at www.norres.com/en/technology/

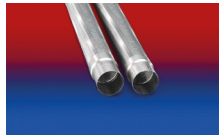
Accessories



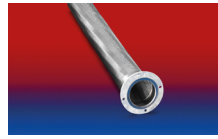
CONNECT 270-271



CONNECT 202



CONNECT 203-204

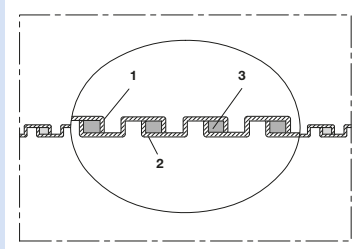
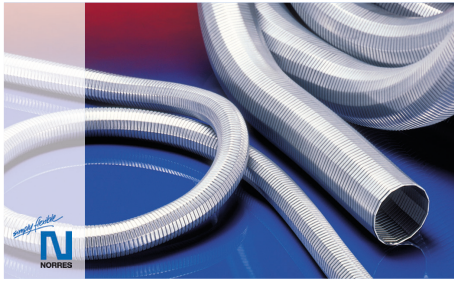


CONNECT 205



CONNECT 206

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. Additional technical data at www.norres.com. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data.



Metal hose, suction hose (up to +400°C)

Applications

- hose/ ducting for high volume of abrasive powder, bulk material, granulate and for gases
- extraction unit, dedusting system, filter system, oil mist extraction
- explosion hazard area
- wood dust extraction, wood chips: furniture production, saw mill
- paper mill, paper and pulp industry, packaging machine: edge strip suctioning system/ edge trim exhaust systems
- high temperature extraction: oven, foundry, furnace, smelting, ceramics industry, glass industry, steel plant, aluminium mill

Properties

- abrasion-resistant
- very good heat resistance
- flame-retardant
- electrically conductive wall: electrical and surface resistance $<10^3 \Omega$
- in accordance with ATEX 2014/34/EU (1999/92/EC) and German TRGS 727: pneumatic transport of flammable dusts and bulk materials (Zone 20, 21, 22 inside), aspiration of combustible dusts (Zone 22 inside), for use in zone 1 and 2 (gases), for use in Zone 0 (gases)
- conforms to RoHS guideline

Temperature Range

- 400°C

Design, Material

Metal hose

1. profiled metal strip, galvanised steel
2. hooked profile
3. seal: glass fibre

Delivery variants

- further diameters and lengths available on request
- without sealing or with rubber sealing

I.D.	O.D.	Bending Radius	Weight	Dimensions in Stock	Further Production Lengths	Order No.
in / mm	mm	mm	kg/m	m	m	
- / 20	24	90	0,350	10	-	375-0020-2880
1 / 25	29	98	0,430	10	-	375-0025-2880
- / 30	34	115	0,510	10	-	375-0030-2880
1,25 / 32	36	124	0,550	10	-	375-0032-2880
1,36 / 35	39	133	0,590	10	-	375-0035-2880
1,5 / 38	42	136	0,650	10	-	375-0038-2880
- / 40	45	135	0,680	10	-	375-0040-2880
1,75 / 44-45	50	143	0,760	10	-	375-0045-2880
2 / 50-51	55	155	0,840	10	-	375-0050-2880
- / 55	60	173	0,900	10	-	375-0055-2880
2,36 / 60	66	185	1,010	10	-	375-0060-2880
2,5 / 63-65	71	198	1,090	10	-	375-0065-2880
- / 70	76	205	1,170	10	-	375-0070-2880
3 / 75-76	81	218	1,250	10	-	375-0075-2880
- / 80	86	230	1,340	10	-	375-0080-2880
3,5 / 89-90	97	235	1,850	10	-	375-0090-2880
4 / 100-102	107	250	2,040	10	-	375-0100-2880
- / 110	117	275	2,240	10	-	375-0110-2880
4,72 / 120	127	320	2,440	10	-	375-0120-2880
5 / 125-127	132	338	2,540	10	-	375-0125-2880
- / 130	139	345	2,930	10	-	375-0130-2880
5,5 / 140	149	360	3,130	10	-	375-0140-2880
6 / 150-152	159	385	3,350	10	-	375-0150-2880
6,3 / 160	169	410	3,570	10	-	375-0160-2880
- / 170	179	435	3,720	-	10	375-0170-2880
7 / 178-180	189	455	4,010	10	-	375-0180-2880
8 / 200-203	211	460	5,510	5 10	-	375-0200-2880
- / 225	236	518	6,180	5 10	-	375-0225-2880

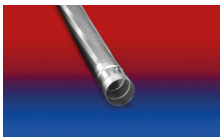
Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. Additional technical data at www.norres.com. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data.



I.D.	O.D.	Bending Radius	Weight	Dimensions in Stock	Further Production Lengths	Order No.
in / mm	mm	mm	kg/m	m	m	
- / 250	261	575	6,850	5	-	375-0250-2880
- / 275	286	633	7,520	5	-	375-0275-2880
- / 300	311	700	8,200	5	-	375-0300-2880

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data. Additional technical data at www.norres.com/en/technology/

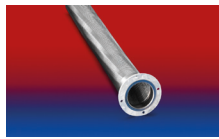
Accessories



CONNECT 202



CONNECT 203-204



CONNECT 205

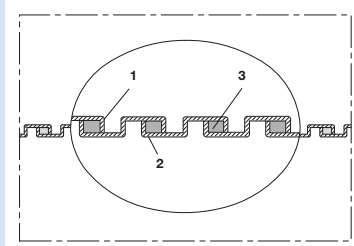
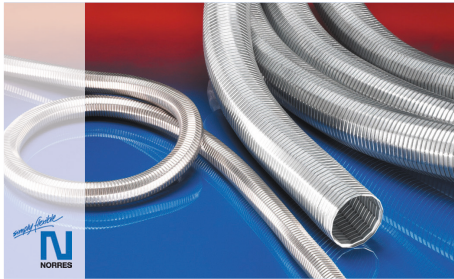


CONNECT 206



CONNECT 270-271

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Metal hose, stainless steel (INOX), suction hose (up to +600°C)

Applications

- hose/ ducting for high volume of abrasive powder, bulk material, granulate and for gases
- extraction unit, dedusting system, filter system, oil mist extraction
- explosion hazard area
- wood dust extraction, wood chips: furniture production, saw mill
- paper mill, paper and pulp industry, packaging machine: edge strip suctioning system/ edge trim exhaust systems
- high temperature extraction: oven, foundry, furnace, smelting, ceramics industry, glass industry, steel plant, aluminium mill

Properties

- abrasion-resistant
- extremely heat resistant
- good resistance to alkalis and acids
- extremely good resistance to chemicals
- flame-retardant
- electrically conductive wall: electrical and surface resistance <math><10^9 \Omega</math>
- in accordance with ATEX 2014/34/EU (1999/92/EC) and German TRGS 727: pneumatic transport of flammable dusts and bulk materials (Zone 20, 21, 22 inside), aspiration of combustible dusts (Zone 22 inside), for use in zone 1 and 2 (gases), for use in Zone 0 (gases)
- conforms to RoHS guideline

Temperature Range

- 600°C

Design, Material

Metal hose

1. profiled metal strip, stainless steel (INOX)
2. hooked profile
3. seal: glass fibre

Delivery variants

- further diameters and lengths available on request

I.D.	O.D.	Bending Radius	Weight	Production Lengths	Order No.
in / mm	mm	mm	kg/m	m	
- / 20	24	90	0,350	5 10	376-0020-0000
1 / 25	29	98	0,430	5 10	376-0025-0000
- / 30	34	115	0,510	5 10	376-0030-0000
1,25 / 32	36	124	0,550	5 10	376-0032-0000
1,36 / 35	39	133	0,590	5 10	376-0035-0000
1,5 / 38	42	136	0,650	5 10	376-0038-0000
- / 40	45	135	0,680	5 10	376-0040-0000
1,75 / 44-45	50	143	0,760	5 10	376-0045-0000
2 / 50-51	55	155	0,840	5 10	376-0050-0000
- / 55	60	173	0,900	5 10	376-0055-0000
2,36 / 60	66	185	1,010	5 10	376-0060-0000
2,5 / 63-65	71	198	1,090	5 10	376-0065-0000
- / 70	76	205	1,170	5 10	376-0070-0000
3 / 75-76	81	218	1,250	5 10	376-0075-0000
- / 80	86	230	1,340	5 10	376-0080-0000
3,5 / 89-90	97	235	1,850	5 10	376-0090-0000
4 / 100-102	107	250	2,040	5 10	376-0100-0000
- / 110	117	275	2,240	5 10	376-0110-0000
4,72 / 120	127	320	2,440	5 10	376-0120-0000
5 / 125-127	132	338	2,540	5 10	376-0125-0000
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8 / 200-203	211	460	5,510	5	376-0200-0000
- / 225	236	518	6,180	5	376-0225-0000

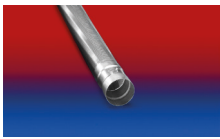
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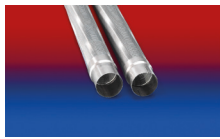
I.D.	O.D.	Bending Radius	Weight	Production Lengths	Order No.
in / mm	mm	mm	kg/m	m	
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- / 300	311	700	8,200	5	376-0300-0000

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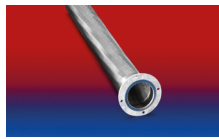
Accessories



CONNECT 202



CONNECT 203-204



CONNECT 205



CONNECT 206



CONNECT 270-271

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. Additional technical data at www.norres.com. The right to make technical modifications is reserved. All values determined at 20°C and are approx. data.



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